



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-578-031
Job Sheet 168892



Part No: D350-578-031

Job Qty: 6 ea

Part Name: AS350/AS355 Bearpaw Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/24/17

Job Tracking No:

Due Date: 12/14/17

Created By: Mario Poulin

Type: Stock

Description:

Customer: Heli Austria GMBH (CHAUS03)

Heliport A-5600 Street, PG Johann, , A-5600 Austria ph:43 6462 4200 fx:43 (0) 6462 4200 42.

Note: DWG REV H SHEET 12 IPP Rev:A 09-02-03 new issue DD verified by:JLM IPP REV:B 14.05.01 AS PER ECN14-544 DD VERF:JLM IPP REV:C 15.03.30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	12/14/17	12/14/17	0.00	0.00	Start Up Stores/Pkg-2		<i>SP</i>
105	Packaging	6 pcs	12/14/17	12/14/17	0.00	0.00	Packaging1		
110	QC	6 pcs	12/14/17	12/14/17	0.00	0.00	QC4		<i>Smb</i>
115	DC	6 pcs	12/14/17	12/14/17	0.00	0.00	DC		<i>SP</i>
120	Packaging	6 pcs	12/14/17	12/14/17	0.00	0.00	Packaging3		<i>DAS Smp</i>
130	QC21-FG	6 Ea	12/14/17	12/14/17	0.00	0.00	QC21		<i>21</i>

Part Op 115 - Photocopy bluefile and type labels per PPP D350-578-031 CHG 003
Descriptions: 120 - Identify and pack for shipping as per PPP D350-578-031 and DSI9429

fs 108

DEC 15 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4-16A <i>501729</i>	72	461	0	0
	AN4-17A <i>501728</i>	72	503	0	0
<i>5009106x8</i>	D3859-041 <i>5008225x2</i>	12	13	0	0
	MS21042L4 <i>5 017127</i>	72	4,983	0	0
	NAS1149D0463J <i>501726</i>	144	5,597	0	0

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AEROSPACE
S017144

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AS350/AS355 Bearpaw Wearplates

PART NO: D350 – 578 – 031
Revision:
Operation: QC
Change No:

Mfg Date: 12/04/17
Job No: 168892

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit